

Equipment

KOPA printing house specialises in production of medium and small circulations of publications. For your convenience, 90% of all our printing services are situated under the same roof.

SHEET-FED OFFSET

Printing house KOPA capabilities in sheet-fed offset printing.

Heidelberg Speedmaster XL
low energy UV 106-8:

Min. sheet size, 34 x 48 cm
Max. sheet size, 75 x 106 cm

Offset printing machine
Heidelberg Speedmaster SM 74/4:

Min. sheet size, 28 x 30 cm
Max. sheet size, 53 x 74 cm

Offset printing machine Heidelberg
Speedmaster SM 74/2P:

Min. sheet size, 28 x 30 cm
Max. sheet size, 53 x 74 cm

FINISHING

- 01 **Cutting**
- 02 **Folding**
- 03 **Die cutting:**
 - die cut
 - creasing
 - perforation
 - numbering
- 03 **Drill**
- 04 **Corner rounding and register cutting**
 - The schemes of register cutting:*
 - thumb Index
 - step Index
- 05 **Saddle stitching**
- 06 **Sewing**
- 07 **Perfect binding:**
 - standart
 - broshures with flaps (6 or 8 pages)
 - “open cover”
- 08 **Perforation:**
 - 1mm line perforation (tear off)
 - perforation for Wire-O binding
- 09 **Wire-O binding:**
 - standart, „Half canadian“
 - „Reversed / Concealed“ Wire-O. Binding on flap
 - „Full canadian“
 - „Semi-hidden“ Wire-O
 - „Half canadian“, 2 spirals
 - „Half canadian“, inside divided in two parts

 - Wire-o binding with calendar hanger (1 hanger possible).
- 10 **UV varnish:**
 - glossy
 - matt
 - for absorbent paper
 - with glitters
 - pearl gloss
 - other effects
- 11 **Laminating:**
 - matt
 - glossy
 - soft-touch
 - scratch proof
 - textured

MAILING LINE

- 01 **Folding** – the booklet can be folded in two directions making up to 14 folds – minimal folding length 50 mm.
- 02 **Perforation:**
 - entire edge
 - by step
- 03 **Cutting:**
 - entire edge
 - by step
- 04 **Creasing:**
 - entire edge
 - by step
- 05 **Instant gluing:**
 - folding line (brochures)
 - full area gluing
- 06 **Remoistenable glue**

SCREENPRINTING

(Additional service for our offset customers only)

SHRINK WRAP

MANUAL WORKS IN KOPA:

- 01 pockets glued to the covers or folders
- 02 glued note blocs
- 03 folding of cases
- 04 stitching into cases
- 05 production sorting
- 06 packing